

Stainless Steel Strip

THICKNESS TOLERANCES (mm)

Ordered Decimal Thickness (mm)	Width (mm)		
	4.76 to 152 incl. +/-	Over 152 to 305 incl. +/-	Over 305 to 608 incl. +/-
1.75 to 2.03	0.08	0.10	0.10
1.27 to 1.74	0.05	0.08	0.08
1.02 to 1.26	0.05	0.08	0.08
0.89 to 1.01	0.05	0.05	0.05
0.74 to 0.88	0.04	0.05	0.05
0.51 to 0.73	0.04	0.04	0.04
0.43 to 0.50	0.03	0.04	0.04
0.33 to 0.42	0.03	0.04	0.04
0.28 to 0.32	0.03	0.03	0.04
0.25 to 0.27	0.03	0.03	0.04
0.13 to 0.24	10%	10%	10%

Automatic Gauge Control (AGC) equipment allows closer tolerances than those published above. Contact one of our offices with your specific requirements.

WIDTH TOLERANCES (mm)

No. 3 Slit Edge

Width (mm)

Thickness (mm) 1.75 to 2.54 Under 1.75

Under 12.70 to 4.76	incl. +/-	0.20	0.13
12.70 to 152.40	incl. +/-	0.20	0.13
Over 152.40 to 228.60	incl. +/-	0.25	0.13
Over 228.60 to 304.80	incl. +/-	0.25	0.25
Over 304.80 to 508.00	incl. +/-	0.41	0.41
Over 508.00 to 609.57	incl. +/-	0.51	0.51

CAMBER TOLERANCES

Up to and including 38.10 mm wide	12.70 mm in any 2438 mm length
Over 38.10 mm to 609.60 mm, excl.	6.35 mm in any 2438 mm length

Camber to be determined by placing a 2438 mm straightedge on the concave side of the strip edge and measuring the greatest distance between the edge and straightedge